



Aesthetic-Press™:
Zircon
Zircon Bleach
Zircon High Chroma Bleach
Zircon A, Zircon B, Zircon C, Zircon D

CE 0535

Firing Chart

Press Cycle						
B	↑^	T	N*	H	V1	V2
700	60	840°C	2	20	700°C	840°C

For Add-On Powder

Firing Temperature							
B	↑^	T	S	H	V1	V2	L
400	45	790°C	6	1	550°C	790°C	700°C

Glaze Bake (without Glaze Paste)

Firing Temperature							
B	↑^	T	S	H	V1	V2	L
400	45	795°C	4	1	0	0	700°C

*Firing temperatures can vary. Please check visual results. One may need to adjust temperature.

Temperature Chart

CELCIUS:	400	550	700	780	900	790	795
FAHRENHEIT:	752	1022	1292	1436	1652	1454	1463

For Ivoclar EP500

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