



## Overnight procedure:

Place the ring in the cold furnace. At 290°C and 580°C, hold the ring for an additional 30 min and decrease the liquid concentration up to 5-10%

Heat rising rate: 3-5°C per min

Maximum Temp: 1100°C

## Pressable Ceramics:

Recommended mixing ratio for Easy-Press 50% Dist. Water to Liquid ratio

200g ring 25.0ml - 25.0ml

300g ring 37.5ml - 37.5ml

400g ring 50ml - 50 ml

## Investing procedure for pressable ceramics:

It is suggested to mix the Investment 15 seconds by hand first before mixing under vacuum for 60 seconds.

After Investing it is required to wait 17 - 20 min before placing the ring in the preheated furnace (850°C)

## Holding times:

200g ring 45 min

300g ring 60 min

400g ring 90 min

## WARNING!

1. Investment contains silica - avoid inhaling dust!
2. Do not open furnace during burn out phase - wax steams might catch fire in air!

Take a look at the other investment products AP has to offer on our webshop!

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