



**Aesthetic-Press™:**

**CE** 0535

**Classic**

**Bleach**

**High Chroma Bleach**

**A, B, C, D**

## Firing chart

Press-Program						
B	↑^	T	N*	H	V1	V2
700	60	930°C	2	20	700	930
Bonder for NP Alloys						
B	↑^	T	S*	H	V1	V2
450	55	980	6	6	550	980
Opaquer						
B	↑^	T	S*	H	V1	V2
450	55	950°C	6	1	550	950
Correction-Powder/ build up LF						
B	↑^	T	S	H	V1	V2
450	55	780°C	6	1	550	780
Correction-Powder/ build up HF						
B	↑^	T	S	H	V1	V2
450	55	905°C	6	1	550	905
Glaze Bake without glaze paste/ no vac./for crown&bridge						
B	↑^	T	S	H	V1	V2
450	55	880°C	6	1	0	0
Glaze bake with glaze paste for veneers and porcelain inlays						
B	↑^	T	S	H	V1	V2
450	55	760°C	6	1	550	760

*The firing temperatures can vary from oven to oven. Please evaluate visible result!*

*\* N= Press holding time Ivoclar EP500*

*S\*= preheat time*

## Temperature Chart

CELCIUS:	55	60	450	550	700	780
FAHRENHEIT:	131	140	842	1022	1292	1436
CELCIUS:	880	905	930	980		
FAHRENHEIT:	1616	1661	1706	1796		

### Aesthetic Press

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