



Aesthetic-Press™:

CE 0535

APVolution S

Firing Chart

Press Programm						
B	↑^	T		H	V1	V2
700	60	915		18	700°C	915

For Build Up Powder

Firing Temperature						
Idle Temp	Rising Temp	High Temp	Dry Time	Holding Time	Vac Start	Vac Stop
450	55	780	6	1	550°C	780

Glaze Bake with Glaze Paste

Firing Temperature						
Idle Temp	Rising Temp	High Temp	Dry Time	Holding Time	Vac Start	Vac Stop
450	55	780	6	1	550°C	780

*Firing temperatures can vary. Please check visual results. One may need to adjust temperature.

Temperature Chart

CELCIUS:	450	550	600	700	770	780
FAHRENHEIT:	842	1022	1112	1292	1418	1436
CELCIUS:	45	60				
FAHRENHEIT:	113	140				

Germany

Aesthetic Press GmbH
 Binterimstr. 12
 40223 Düsseldorf
 Tel. + 49 (0) 211-2482294
 Fax. +49 (0) 211-2049131

USA

Aesthetic Press LLC
 6613 State Road 54
 New Port Richey, FL 34653
 Tel:+1 415 6925372
 Fax: +1 415 7237075