



Aesthetic-Press™:

CE 0535

APVolution Z

Firingchart

Press-Programm					
Idle Temp	Rising Temp	High Temp	Holding time	Vac Start	Vac Stop
700°C	60°C/min	820°C	20min	700°C	820°C

AP Volution Build UP Power						
Idle Temp	Rising Temp	Holding Time	Holding Time	Vac Start	Vac Stop	Long Term Cooling
450°C	45°C/min	780°C	1	550°C	780°C	600°C
Glanze Bake with Glaze Paste						
Idle Temp	Rising Temp	High Temp	Holding Time	Vac Start	Vac Stop	Vac Stop
450°C	45°C/min	780°C	1	550°C	780°C	600°C

The Volution build up powders are compatible with the APVolution Z and APVolution S pressable ingots.

The CTE für both is 9.5

Please keep in mind that ovens from different manufacturers can produce widely different results. The temperature above are guidelines!
Please contact us if you experience unsatisfactory results.

Temperature Chart

Celcius:	450	550	600	700	770	780
Fahrenheit:	842	1022	1112	1292	1418	1436
Celcius:	45	60	820			
Fahrenheit:	113	140	1508			

Germany

Aesthetic Press GmbH
Binzterimstr. 12
40223 Düsseldorf
Tel. +49 (0) 211-2482294
Fax. +49 (0) 211-2049131

info@apdental.net

USA

Aesthetic Press LLC
6613 State Road 54
New Port Richey, FL 34653
Tel: +1 415 6925372
Fax: +1 415 7237075

www.apdental.net